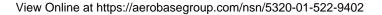
## NSN 5320-01-522-9402

Pin-rivet - Page 1 of 2

3a

32





## **Thread Class: Thread Direction: Right-hand Head Style:** Countersunk w/reverse chamfer **Head Height:** Between 0.064 inches and 0.074 inches Width Between Flats: Between 0.0791 inches and 0.0806 inches Shank Diameter: Between 0.1885 inches and 0.1895 inches Shank Style: Pin-rivet, straight, threaded Head Major Diameter: Between 0.357 inches and 0.377 inches **Collar Outside Diameter:** Between 0.303 inches and 0.307 inches **Collarheight:** Between 0.437 inches and 0.457 inches **Collar Inside Diameter:** Between 0.192 inches and 0.200 inches Grip Length: 0.125 inches Thready Qty Per Inch (tpi): Min. Tensile Strength (psi): 160000 pounds per square inch Thread Size: 0.190 inches **Countersink Angle:** Between 90.0 degrees and 100.0 degrees **Collar Style:** Threaded break off type Material: Steel comp 4340 body or steel comp 4140 body or steel comp 8740 body **Material Specification:** Qq-a-430 federal specification single material response collar or qq-a-225/6 federal specification single material response collar Surface Treatment: Cadmium body and chromate body Surface Treatment Specification:

Qq-p-416, type ii, class 2 federal specification single treatment response body

## NSN 5320-01-522-9402

Pin-rivet - Page 2 of 2

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

---

Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-6049 spec.

