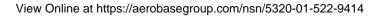
## NSN 5320-01-522-9414

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**Thread Class:** 

3a





### **Thread Direction: Right-hand Head Style:** Countersunk w/reverse chamfer **Head Height:** Between 0.064 inches and 0.074 inches Width Between Flats: Between 0.0791 inches and 0.0806 inches Shank Diameter: Between 0.1885 inches and 0.1895 inches Shank Style: Pin-rivet, straight, threaded Head Major Diameter: Between 0.357 inches and 0.377 inches **Collar Outside Diameter:** Between 0.355 inches and 0.365 inches **Collarheight:** Between 0.427 inches and 0.457 inches **Collar Inside Diameter:** 0.255 inches Grip Length: 0.625 inches Thready Qty Per Inch (tpi): 32 Min. Tensile Strength (psi): 160000 pounds per square inch **Thread Size:** 0.190 inches **Countersink Angle:** Between 90.0 degrees and 100.0 degrees **Collar Style:** Threaded break off type Material: Steel comp 630 washer or steel comp 631 washer or steel comp 632 washer

Material Specification:

Astm a582 assn standard single material response collar or ams 5640 assn standard single material response collar

### Surface Treatment:

Cadmium collar

#### Surface Treatment Specification:

Qq-p-416, type ii, class 2 federal specification single treatment response body

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Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-6049 spec.

