

View Online at <https://aerobasegroup.com/nsn/5320-01-522-9415>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Head Style:**

Countersunk w/reverse chamfer

**Head Height:**

Between 0.077 inches and 0.090 inches

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2410 inches and 0.2440 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.415 inches and 0.440 inches

**Collar Outside Diameter:**

Between 0.465 inches and 0.475 inches

**Collarheight:**

Between 0.522 inches and 0.552 inches

**Collar Inside Diameter:**

0.255 inches

**Grip Length:**

0.625 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Thread Size:**

0.250 inches

**Countersink Angle:**

Between 90.0 degrees and 100.0 degrees

**Collar Style:**

Threaded break off type

**Material:**

Steel comp 630 washer or steel comp 631 washer or steel comp 632 washer

**Material Specification:**

Astm a582 assn standard single material response collar or ams 5640 assn standard single material response collar

**Surface Treatment:**

Cadmium collar

**Surface Treatment Specification:**

Qq-p-416, type ii, class 2 federal specification single treatment response body

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A528u0

**Mil-std (military Standard):**

Mil-s-6049 spec.