

View Online at <https://aerobasegroup.com/nsn/5320-01-522-9415>

Thread Class:

3a

Thread Direction:

Right-hand

Head Style:

Countersunk w/reverse chamfer

Head Height:

Between 0.077 inches and 0.090 inches

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2410 inches and 0.2440 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.415 inches and 0.440 inches

Collar Outside Diameter:

Between 0.465 inches and 0.475 inches

Collarheight:

Between 0.522 inches and 0.552 inches

Collar Inside Diameter:

0.255 inches

Grip Length:

0.625 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Thread Size:

0.250 inches

Countersink Angle:

Between 90.0 degrees and 100.0 degrees

Collar Style:

Threaded break off type

Material:

Steel comp 630 washer or steel comp 631 washer or steel comp 632 washer

Material Specification:

Astm a582 assn standard single material response collar or ams 5640 assn standard single material response collar

Surface Treatment:

Cadmium collar

Surface Treatment Specification:

Qq-p-416, type ii, class 2 federal specification single treatment response body

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-6049 spec.