

View Online at <https://aerobasegroup.com/nsn/5320-01-524-3181>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.670 inches and 0.690 inches

Head Style:

Flush countersunk

Head Height:

0.046 inches

Width Between Flats:

Between 0.0791 inches and 0.0806 inches

Shank Diameter:

Between 0.1890 inches and 0.1895 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

0.324 inches

End Application:

F22

Grip Length:

Between 0.370 inches and 0.380 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

2000 pounds per square inch

Thread Size:

0.1900 inches

Shear Strength:

5380 double pounds per square inch

Countersink Angle:

Between 129.0 degrees and 130.0 degrees

Material:

Titanium alloy uns r56400

Material Specification:

Ams4928 assn standard single material response or ams4967 assn standard single material response

Surface Treatment:

Phosphate

Surface Treatment Specification:

Ams2486 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0