

View Online at <https://aerobasegroup.com/nsn/5320-01-524-4242>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 3.870 inches and 3.900 inches

**Head Style:**

Flush countersunk

**Shank Diameter:**

0.7252 inches

**Shank Style:**

Err-090

**Head Major Diameter:**

Between 1.011 inches and 1.094 inches

**Tip Diameter:**

Between 0.6163 inches and 0.6230 inches

**End Application:**

B1-b aircraft

**Thready Qty Per Inch (tpi):**

18

**Thread Size:**

0.625 inches

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Special Features:**

125 ksi min. Shear; 220 ksi min. Tensile

**Material:**

Steel comp xm-13

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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