

View Online at <https://aerobasegroup.com/nsn/5320-01-525-7136>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Head Style:**

Err-090

**Head Height:**

Between 0.064 inches and 0.074 inches

**Width Between Flats:**

Between 0.104 inches and 0.119 inches

**Shank Diameter:**

Between 0.202 inches and 0.203 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.357 inches and 0.377 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**End Application:**

B-2 aircraft

**Grip Length:**

Between 0.120 inches and 0.130 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.190 inches

**Shear Strength:**

6130 double pounds per square inch

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams4928 assn standard single material response

**Surface Treatment:**

Aluminum

**Surface Treatment Specification:**

Hi-kote 1 per hi-shear spec. 294 mfr ref single treatment response

**Thread Series Designator:**

Unjc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A528u0