

View Online at <https://aerobasegroup.com/nsn/5320-01-525-8841>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.020 inches and 1.040 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

0.160 inches

**Shank Diameter:**

Between 0.2450 inches and 0.2495 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

0.359 inches

**Lubrication:**

Cetyl alcohol

**End Application:**

Rq-4a

**Grip Length:**

Between 0.675 inches and 0.685 inches

**Thread Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

3700 pounds per square inch

**Thread Size:**

0.2500 inches

**Shear Strength:**

9300 double pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams 4928 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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