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Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Head Major Diameter:

0.405 inches

Expansion Device:

Threaded stem

Lubrication:

Carbo wax or paraffin wax or cetyl alcohol or dry film

Grip Length:

Between 0.345 inches and 0.405 inches

Features Provided:

Self-locking

Hardness Rating:

39.0 rockwell c nut and 46.0 rockwell c nut

Countersink Angle:

100.0 degrees

Product Name:

Visu-lok, fastener, blind internally threaded, external sleeve alloy steel 100 degrees reduced flush head, self locking ground shank, 1/32 inch oversize

Special Features:

Screw material alloy steel; heat treat nut and screw per mil-h-6875 to rc 39-46, sleeve as required for performance

Material:

Stainless steel sleeve

Material Specification:

Qq-5-7635 federal specification 1st material response sleeve or ams 5639 assn standard 2nd material response sleeve or ams 5641 assn standard 3rd material response sleeve

Surface Treatment:

Passivate sleeve and cadmium sleeve

Surface Treatment Specification:

Qq-p-416, type ii, class 2 federal specification single treatment response nut

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A040a0

Mil-std (military Standard):

Mil-s-6758 spec.