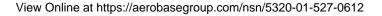
# NSN 5320-01-527-0612

Pin-rivet - Page 1 of 2

**Thread Class:** 

**Thread Direction:** 

3a





# **Right-hand Head Style:** Countersunk w/reverse chamfer **Head Height:** Between 0.098 inches and 0.112 inches Shank Diameter: Between 0.326 inches and 0.327 inches Shank Style: Pin-rivet, tapered, threaded Head Major Diameter: Between 0.472 inches and 0.502 inches **Tip Diameter:** Between 0.302 inches and 0.306 inches **Collar Outside Diameter:** Between 0.512 inches and 0.518 inches **Collarheight:** Between 0.652 inches and 0.672 inches **Collar Inside Diameter:** Between 0.330 inches and 0.336 inches **End Application:** Helicopter ch-53g Thready Qty Per Inch (tpi): 24 **Thread Size:** 0.312 inches Shear Strength: 16000 double pounds per square inch **Countersink Angle:** 45.0 degrees **Collar Style:** Threaded break off type **Special Features:** Collar finish cadmium plate per ams-qq-p-416, type ii, class 2; grip length in inches 0.312 Material: Steel body **Material Specification:** Mil-s-5000 military specification single material response body Surface Treatment: Cadmium body

# NSN 5320-01-527-0612

Pin-rivet - Page 2 of 2



#### Surface Treatment Specification:

Qq-p-416, type i, class2 federal specification single treatment response body

#### Thread Series Designator:

Unjf

Shelf Life:

N/a

### Unit Of Measure:

--

## Demilitarization:

No

Fiig:

A528u0

## Mil-std (military Standard):

Mil-s-5000 spec.