

View Online at <https://aerobasegroup.com/nsn/5320-01-527-0615>

Thread Class:

3a

Thread Direction:

Right-hand

Head Style:

Countersunk w/reverse chamfer

Head Height:

Between 0.077 inches and 0.090 inches

Shank Diameter:

Between 0.264 inches and 0.265 inches

Shank Style:

Pin-rivet, tapered, threaded

Head Major Diameter:

Between 0.415 inches and 0.440 inches

Tip Diameter:

Between 0.241 inches and 0.244 inches

Collar Outside Diameter:

Between 0.408 inches and 0.412 inches

Collarheight:

Between 0.532 inches and 0.552 inches

Collar Inside Diameter:

Between 0.268 inches and 0.272 inches

End Application:

Helicopter ch-53g

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Shear Strength:

10490 double pounds per square inch

Countersink Angle:

45.0 degrees

Collar Style:

Threaded break off type

Special Features:

Collar finish cadmium plate per ams-qq-p-416, type i, class 2; grip length in inches 0.375

Material:

Steel body

Material Specification:

Mil-s-5000 military specification single material response body

Surface Treatment:

Cadmium body

Surface Treatment Specification:

Qq-p-416, type i, class2 federal specification single treatment response body

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-5000 spec.