

View Online at <https://aerobasegroup.com/nsn/5320-01-527-0905>

**Thread Class:**

3a

**Identification Code Color:**

Blue

**Head Style:**

Countersunk w/reverse chamfer

**Head Height:**

Between 0.0680 inches and 0.0700 inches

**Shank Diameter:**

Between 0.1625 inches and 0.1695 inches

**Head Major Diameter:**

Between 0.3256 inches and 0.3304 inches

**Collar Outside Diameter:**

0.320 inches

**Collarheight:**

0.460 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Collar Inside Diameter:**

Between 0.166 inches and 0.173 inches

**End Application:**

Ch-53g helicopter

**Grip Length:**

0.250 inches

**Thread Size:**

0.156 inches

**Countersink Angle:**

100.0 degrees

**Collar Style:**

Threaded break off type

**Material:**

Steel comp 4340

**Material Specification:**

Mil-s-5626 military specification all material responses or mil-s-6049 military specification all material responses

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, ty ii, cl2 federal specification all treatment responses

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A528u0

**Mil-std (military Standard):**

Mil-s-5626 spec.