

View Online at <https://aerobasegroup.com/nsn/5320-01-527-0907>

Thread Class:

3a

Identification Code Color:

Blue

Head Style:

Countersunk w/reverse chamfer

Head Height:

Between 0.0680 inches and 0.0700 inches

Shank Diameter:

Between 0.1625 inches and 0.1635 inches

Shank Style:

Stump

Head Major Diameter:

Between 0.3256 inches and 0.3304 inches

Collar Outside Diameter:

0.320 inches

Collarheight:

0.460 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Collar Inside Diameter:

Between 0.166 inches and 0.173 inches

End Application:

Ch-53g helicopter

Grip Length:

0.125 inches

Thread Size:

0.156 inches

Countersink Angle:

100.0 degrees

Collar Style:

Threaded break off type

Material:

Steel comp 4340

Material Specification:

Mil-s-5626 military specification all material responses or mil-s-6049 military specification all material responses

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, ty ii, cl2 federal specification all treatment responses

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-5626 spec.