

View Online at <https://aerobasegroup.com/nsn/5320-01-527-0910>

Thread Class:

3a

Identification Code Color:

Blue

Head Style:

Countersunk w/reverse chamfer

Head Height:

Between 0.0785 inches and 0.0805 inches

Shank Diameter:

Between 0.1885 inches and 0.1895 inches

Shank Style:

Stump

Head Major Diameter:

Between 0.3765 inches and 0.3816 inches

Collar Outside Diameter:

0.340 inches

Collarheight:

0.470 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Collar Inside Diameter:

Between 0.192 inches and 0.200 inches

End Application:

Ch-53g-helicopter

Grip Length:

0.375 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.188 inches

Countersink Angle:

100.0 degrees

Collar Style:

Threaded break off type

Material:

Steel comp 4340 body

Material Specification:

Mil-s-5626 military specification all material responses body or mil-s-6049 military specification all material responses body

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, ty ii, cl2 federal specification all treatment responses

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-5626 spec.