

View Online at <https://aerobasegroup.com/nsn/5320-01-527-0912>

**Thread Class:**

3a

**Identification Code Color:**

Blue

**Head Style:**

Countersunk w/reverse chamfer

**Head Height:**

Between 0.0785 inches and 0.0805 inches

**Shank Diameter:**

Between 0.1885 inches and 0.1895 inches

**Shank Style:**

Stump

**Head Major Diameter:**

Between 0.3765 inches and 0.3816 inches

**Collar Outside Diameter:**

0.340 inches

**Collarheight:**

0.470 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Collar Inside Diameter:**

Between 0.192 inches and 0.200 inches

**End Application:**

Ch-53g-helicopter

**Grip Length:**

0.188 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.188 inches

**Countersink Angle:**

100.0 degrees

**Collar Style:**

Threaded break off type

**Material:**

Steel comp 4340

**Material Specification:**

Mil-s-5626 military specification all material responses body or mil-s-6049 military specification all material responses body

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, ty ii, cl2 federal specification all treatment responses

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A528u0

**Mil-std (military Standard):**

Mil-s-5626 spec.