

View Online at <https://aerobasegroup.com/nsn/5320-01-527-1317>

Thread Class:

3a

Identification Code Color:

Blue

Head Style:

Countersunk w/reverse chamfer

Head Height:

Between 0.0394 inches and 0.0415 inches

Shank Diameter:

Between 0.2016 inches and 0.2026 inches

Shank Style:

Stump

Head Major Diameter:

Between 0.2966 inches and 0.3016 inches

Collar Outside Diameter:

0.203 inches

Collarheight:

0.280 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Collar Inside Diameter:

Between 0.437 inches and 0.457 inches

End Application:

Ch-53g-helicopter

Grip Length:

0.250 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.203 inches

Countersink Angle:

100.0 degrees

Collar Style:

Threaded break off type

Material:

Steel body

Material Specification:

Ams6415 assn standard all material responses body or ams6349 assn standard all material responses body

Surface Treatment:

Cadmium body

Surface Treatment Specification:

Qq-p-416, ty ii, cl2 federal specification all treatment responses body

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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