

View Online at <https://aerobasegroup.com/nsn/5320-01-527-1317>

**Thread Class:**

3a

**Identification Code Color:**

Blue

**Head Style:**

Countersunk w/reverse chamfer

**Head Height:**

Between 0.0394 inches and 0.0415 inches

**Shank Diameter:**

Between 0.2016 inches and 0.2026 inches

**Shank Style:**

Stump

**Head Major Diameter:**

Between 0.2966 inches and 0.3016 inches

**Collar Outside Diameter:**

0.203 inches

**Collarheight:**

0.280 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Collar Inside Diameter:**

Between 0.437 inches and 0.457 inches

**End Application:**

Ch-53g-helicopter

**Grip Length:**

0.250 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.203 inches

**Countersink Angle:**

100.0 degrees

**Collar Style:**

Threaded break off type

**Material:**

Steel body

**Material Specification:**

Ams6415 assn standard all material responses body or ams6349 assn standard all material responses body

**Surface Treatment:**

Cadmium body

**Surface Treatment Specification:**

Qq-p-416, ty ii, cl2 federal specification all treatment responses body

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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