

View Online at <https://aerobasegroup.com/nsn/5320-01-527-1327>

**Thread Class:**

3a

**Head Style:**

Countersunk w/reverse chamfer

**Head Height:**

Between 0.130 inches and 0.140 inches

**Shank Diameter:**

Between 0.2016 inches and 0.2026 inches

**Shank Style:**

Stump

**Head Major Diameter:**

Between 0.357 inches and 0.377 inches

**Collar Outside Diameter:**

Between 0.622 inches and 0.628 inches

**Collarheight:**

Between 0.724 inches and 0.744 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Collar Inside Diameter:**

Between 0.392 inches and 0.398 inches

**End Application:**

Ch-53g-helicopter

**Grip Length:**

0.688 inches

**Thready Qty Per Inch (tpi):**

24

**Thread Size:**

0.391 inches

**Countersink Angle:**

100.0 degrees

**Collar Style:**

Threaded break off type

**Material:**

Steel body

**Material Specification:**

Mil-s-562 military specification single material response body or mil-s-6049 military specification single material response body

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, ty ii, cl2 federal specification all treatment responses body

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A528u0

**Mil-std (military Standard):**

Mil-s-562 spec.