# NSN 5320-01-527-2113

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# Thread Class:

3a

**Thread Direction:** 

Right-hand

# Head Style:

Countersunk w/reverse chamfer

#### **Head Height:**

Between 0.098 inches and 0.112 inches

#### Shank Diameter:

Between 0.326 inches and 0.327 inches

#### Shank Style:

Pin-rivet, tapered, threaded

#### Head Major Diameter:

Between 0.472 inches and 0.502 inches

#### Tip Diameter:

Between 0.160 inches and 0.180 inches

#### **Collar Outside Diameter:**

Between 0.610 inches and 0.620 inches

#### Collarheight:

Between 0.642 inches and 0.672 inches

## **Collar Inside Diameter:**

0.417 inches

# End Application:

Helicopter ch-53g

#### Shear Strength:

16000 double pounds per square inch

#### **Countersink Angle:**

45.0 degrees

#### **Collar Style:**

Threaded break off type

#### Material:

Steel body

#### Material Specification:

Mil-s-5000 military specification single material response body

#### Surface Treatment:

Cadmium body

#### Surface Treatment Specification:

Qq-p-416, type i, class 2 federal specification single treatment response body

## Thread Series Designator:

Unjf

## Shelf Life:

N/a

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Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-5000 spec.

