# NSN 5320-01-527-2119

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# Thread Class:

3a

**Thread Direction:** 

Right-hand

# Head Style:

Countersunk w/reverse chamfer

#### **Head Height:**

Between 0.077 inches and 0.090 inches

#### Shank Diameter:

Between 0.364 inches and 0.365 inches

#### Shank Style:

Pin-rivet, tapered, threaded

#### Head Major Diameter:

Between 0.415 inches and 0.440 inches

#### **Tip Diameter:**

Between 0.241 inches and 0.244 inches

#### Collar Outside Diameter:

Between 0.465 inches and 0.475 inches

#### Collarheight:

Between 0.522 inches and 0.552 inches

# **Collar Inside Diameter:**

0.333 inches

# End Application:

Helicopter ch-53g

#### Shear Strength:

10490 double pounds per square inch

#### **Countersink Angle:**

45.0 degrees

# Collar Style:

Threaded break off type

#### Material:

Steel body

# Material Specification:

Mil-s-5000 military specification single material response body

#### Surface Treatment:

Cadmium body

# Surface Treatment Specification:

Qq-p-416, type i, class 2 federal specification single treatment response body

# Thread Series Designator:

Unjf

#### Shelf Life:

N/a

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Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-5000 spec.

