

View Online at <https://aerobasegroup.com/nsn/5320-01-527-3270>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

1.000 inches

Head Style:

Countersunk w/reverse chamfer

Head Height:

Between 0.098 inches and 0.112 inches

Width Between Flats:

Between 0.160 inches and 0.180 inches

Shank Diameter:

Between 0.3110 inches and 0.3120 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.472 inches and 0.502 inches

Collar Outside Diameter:

Between 0.512 inches and 0.518 inches

Collarheight:

Between 0.652 inches and 0.672 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Collar Inside Diameter:

Between 0.314 inches and 0.325 inches

Grip Length:

0.500 inches

Thready Qty Per Inch (tpi):

24

Min. Tensile Strength (psi):

160000 pounds per square inch

Thread Size:

0.312 inches

Countersink Angle:

Between 90.0 degrees and 100.0 degrees

Collar Style:

Threaded break off type

Special Features:

Supplied w/collar

Material:

Stainless steel collar

Surface Treatment:

Cadmium collar

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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