

View Online at <https://aerobasegroup.com/nsn/5320-01-527-3282>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

0.707 inches

**Head Style:**

Countersunk w/reverse chamfer

**Head Height:**

Between 0.077 inches and 0.090 inches

**Width Between Flats:**

Between 0.122 inches and 0.142 inches

**Shank Diameter:**

Between 0.2485 inches and 0.2495 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.415 inches and 0.440 inches

**Collar Outside Diameter:**

Between 0.408 inches and 0.412 inches

**Collarheight:**

Between 0.532 inches and 0.552 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Collar Inside Diameter:**

Between 0.252 inches and 0.261 inches

**Grip Length:**

0.312 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Thread Size:**

0.250 inches

**Countersink Angle:**

Between 90.0 degrees and 100.0 degrees

**Collar Style:**

Threaded break off type

**Special Features:**

Supplied w/collar and washer

**Material:**

Steel washer

**Surface Treatment:**

Cadmium collar

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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