

View Online at <https://aerobasegroup.com/nsn/5320-01-527-3282>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

0.707 inches

Head Style:

Countersunk w/reverse chamfer

Head Height:

Between 0.077 inches and 0.090 inches

Width Between Flats:

Between 0.122 inches and 0.142 inches

Shank Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.415 inches and 0.440 inches

Collar Outside Diameter:

Between 0.408 inches and 0.412 inches

Collarheight:

Between 0.532 inches and 0.552 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Collar Inside Diameter:

Between 0.252 inches and 0.261 inches

Grip Length:

0.312 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Thread Size:

0.250 inches

Countersink Angle:

Between 90.0 degrees and 100.0 degrees

Collar Style:

Threaded break off type

Special Features:

Supplied w/collar and washer

Material:

Steel washer

Surface Treatment:

Cadmium collar

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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