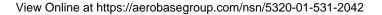
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## **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

## Fastener Length:

Between 1.122 inches and 1.142 inches

#### Head Style:

Flush countersunk

#### Width Between Flats:

0.170 inches

#### Shank Diameter:

Between 0.3115 inches and 0.3120 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

0.602 inches

#### End Application:

F/a-22 raptor

#### Grip Length:

Between 0.682 inches and 0.693 inches

## Thready Qty Per Inch (tpi):

24

### Thread Size:

0.312 inches

### Shear Strength:

14600 double pounds per square inch

### **Countersink Angle:**

Between 99.0 degrees and 100.0 degrees

### **Special Features:**

S" indicates spline-lok recess

### Material:

Titanium alloy uns r56400

### **Material Specification:**

Ams4928 assn standard single material response

### Surface Treatment:

Phosphate

## Surface Treatment Specification:

Ams2486 assn standard single treatment response

## **Thread Series Designator:**

Unjf

## Shelf Life:

N/a

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Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

