

View Online at <https://aerobasegroup.com/nsn/5320-01-535-4557>

**Fastener Length:**

0.638 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.155 inches and 0.159 inches

**Shank Style:**

Self-plugging mechanically locked stem

**Head Major Diameter:**

Between 0.282 inches and 0.290 inches

**Expansion Device:**

Serrated stem-type w

**End Application:**

F-15e center fuse

**Grip Length:**

Between 0.438 inches and 0.500 inches

**Countersink Angle:**

Between 98.5 degrees and 101.5 degrees

**Special Features:**

For the fully serrated spindle series the lock ring may be integral with the sleeve in which case the lock ring is of the same material and finish as the sleeve

**Material:**

Nickel alloy 400 locking ring

**Material Specification:**

Qq-n-281 federal specification single material response locking ring

**Surface Treatment:**

Passivate stem

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response stem

**Specification Data:**

80205-nas1399 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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