

View Online at <https://aerobasegroup.com/nsn/5320-01-538-3086>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.947 inches and 0.967 inches

**Head Style:**

Countersunk w/reverse chamfer

**Head Height:**

Between 0.059 inches and 0.069 inches

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.387 inches and 0.412 inches

**Lubrication:**

Solid film and cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

0.567 inches

**Thready Qty Per Inch (tpi):**

28

**Hardness Rating:**

44.0 rockwell c and 50.0 rockwell c

**Thread Size:**

0.250 inches

**Shear Strength:**

125000 single pounds per square inch

**Countersink Angle:**

45.0 degrees

**Special Features:**

6-32unjc-3b thread size along the longitudinal axis from the head end, 0.120 in. Slot length, 0.060 in. Slot width, located on shank 0.320 in.

From head

**Material:**

Steel comp xm-13

**Material Specification:**

Ams 5629 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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