

View Online at <https://aerobasegroup.com/nsn/5320-01-538-3086>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.947 inches and 0.967 inches

Head Style:

Countersunk w/reverse chamfer

Head Height:

Between 0.059 inches and 0.069 inches

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2490 inches and 0.2495 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.387 inches and 0.412 inches

Lubrication:

Solid film and cetyl alcohol, specification 305, hi-shear corp

Grip Length:

0.567 inches

Thready Qty Per Inch (tpi):

28

Hardness Rating:

44.0 rockwell c and 50.0 rockwell c

Thread Size:

0.250 inches

Shear Strength:

125000 single pounds per square inch

Countersink Angle:

45.0 degrees

Special Features:

6-32unjc-3b thread size along the longitudinal axis from the head end, 0.120 in. Slot length, 0.060 in. Slot width, located on shank 0.320 in.

From head

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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