

View Online at <https://aerobasegroup.com/nsn/5320-01-538-3762>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.185 inches and 1.205 inches

**Head Style:**

Countersunk w/reverse chamfer

**Head Height:**

Between 0.080 inches and 0.090 inches

**Width Between Flats:**

Between 0.094 inches and 0.096 inches

**Shank Diameter:**

Between 0.248 inches and 0.249 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.415 inches and 0.440 inches

**End Application:**

Fire fighter aircraft, model cl-215

**Grip Length:**

Between 0.870 inches and 0.880 inches

**Thread Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Shear Strength:**

9300 double pounds per square inch

**Countersink Angle:**

45.0 degrees

**Material:**

Titanium alloy

**Material Specification:**

Ams4928 assn standard 1st material response or ams4967 assn standard 2nd material response

**Surface Treatment:**

Aluminum

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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