

View Online at <https://aerobasegroup.com/nsn/5320-01-539-4402>

Thread Class:

3a

Thread Direction:

Right-hand

Identification Code Color:

Green

Fastener Length:

Between 0.8575 inches and 0.8775 inches

Head Style:

Flush countersunk

Shank Diameter:

Between 0.1890 inches and 0.1895 inches

Head Major Diameter:

Between 0.265 inches and 0.272 inches

Lubrication:

Cetyl alcohol

End Application:

F18 aircraft

Grip Length:

Between 0.5575 inches and 0.5675 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.1900 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Criticality Code Justification:

Agav

Product Name:

Pin, rivet, t-splin; pin, rivet, fluted threads-shear, 100 degree c'sunk, hex point drive

Special Features:

Cetyl alcohol used for lubricant on fastner head and shank only; green dye or paint used on chamfer face of threaded end

Material:

Titanium alloy uns r56400

Material Specification:

Ams4928 assn standard single material response or ams4967 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A528u0