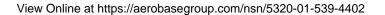
## NSN 5320-01-539-4402

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#### **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

## Identification Code Color:

Green

#### Fastener Length:

Between 0.8575 inches and 0.8775 inches

#### **Head Style:**

Flush countersunk

#### Shank Diameter:

Between 0.1890 inches and 0.1895 inches

#### Head Major Diameter:

Between 0.265 inches and 0.272 inches

#### Lubrication:

Cetyl alcohol

## End Application:

F18 aircraft

#### Grip Length:

Between 0.5575 inches and 0.5675 inches

#### Thready Qty Per Inch (tpi):

32

#### **Thread Size:**

0.1900 inches

#### **Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

#### **Criticality Code Justification:**

Agav

#### **Product Name:**

Pin, rivet, t-splin; pin, rivet, fluted threads-shear, 100 degree c'sunk, hex point drive

#### **Special Features:**

Cetyl alcohol used for lubricant on fastner head and shank only; green dye or paint used on chamfer face of threaded end

#### Material:

Titanium alloy uns r56400

#### Material Specification:

Ams4928 assn standard single material response or ams4967 assn standard single material response

#### **Thread Series Designator:**

Unjf

## Shelf Life:

N/a

### Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

