

View Online at <https://aerobasegroup.com/nsn/5320-01-539-4402>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Identification Code Color:**

Green

**Fastener Length:**

Between 0.8575 inches and 0.8775 inches

**Head Style:**

Flush countersunk

**Shank Diameter:**

Between 0.1890 inches and 0.1895 inches

**Head Major Diameter:**

Between 0.265 inches and 0.272 inches

**Lubrication:**

Cetyl alcohol

**End Application:**

F18 aircraft

**Grip Length:**

Between 0.5575 inches and 0.5675 inches

**Thread Qty Per Inch (tpi):**

32

**Thread Size:**

0.1900 inches

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Criticality Code Justification:**

Agav

**Product Name:**

Pin, rivet, t-splin; pin, rivet, fluted threads-shear, 100 degree c'sunk, hex point drive

**Special Features:**

Cetyl alcohol used for lubricant on fastner head and shank only; green dye or paint used on chamfer face of threaded end

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams4928 assn standard single material response or ams4967 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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