

View Online at <https://aerobasegroup.com/nsn/5320-01-539-4445>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Identification Code Color:**

Green

**Fastener Length:**

Between 0.6525 inches and 0.6725 inches

**Head Style:**

Flush countersunk

**Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**Head Major Diameter:**

Between 0.358 inches and 0.365 inches

**End Application:**

F18 aircraft

**Grip Length:**

Between 0.3075 inches and 0.3175 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.2500 inches

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Criticality Code Justification:**

Agav

**Product Name:**

Pin, rivet, t-splin; pin, rivet, fluted threads-shear, 100 degree c'sunk, hexpoint drive

**Special Features:**

Cetyl alcohol used for lubricant on fastner head and shank only; green dye or paint used on chamfer face of threaded end

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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