

View Online at <https://aerobasegroup.com/nsn/5320-01-539-4551>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.003 inches and 1.023 inches

Head Style:

Flush countersunk

Head Height:

Between 0.010 inches and 0.015 inches

Width Between Flats:

Between 0.104 inches and 0.119 inches

Shank Diameter:

Between 0.2021 inches and 0.2026 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.2966 inches and 0.3016 inches

Lubrication:

Cetyl alcohol

Grip Length:

Between 0.683 inches and 0.693 inches

Thread Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Countersink Angle:

100.0 degrees

Material:

Titanium alloy uns r56400

Material Specification:

Ams4967 assn standard single material response

Surface Treatment:

Aluminum

Surface Treatment Specification:

Per hi-shear specification 294 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A528u0