

View Online at <https://aerobasegroup.com/nsn/5320-01-540-2720>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

1.212 inches

Head Style:

Countersunk w/reverse chamfer

Head Height:

Between 0.100 inches and 0.110 inches

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2490 inches and 0.2495 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.415 inches and 0.440 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

0.812 inches

Thread Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

201000 pounds per square inch

Thread Size:

0.250 inches

Shear Strength:

117000 single pounds per square inch

Countersink Angle:

45.0 degrees

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Spec, 258, cagec73197 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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