

View Online at <https://aerobasegroup.com/nsn/5320-01-546-1537>

Thread Direction:

Right-hand

Fastener Length:

Between 18.8 millimeters and 19.3 millimeters

Head Style:

Flush countersunk

Width Between Flats:

Between 1.9 millimeters and 2.3 millimeters

Shank Diameter:

Between 3.8 millimeters and 3.9 millimeters

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 6.8 millimeters and 6.9 millimeters

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

12.0 millimeters

Thread Size:

4.0 millimeters

Thread Pitch In Millimeters:

0.70

Countersink Angle:

100.0 degrees

Thread Tolerance Class:

4h external

Material:

Titanium alloy uns r56400

Material Specification:

Ams 4928 assn standard single material response or ams 4962 assn standard single material response

Surface Treatment:

Aluminum alloy

Surface Treatment Specification:

Hi-shear 294 mfr ref single treatment response

Thread Series Designator:

Iso m

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0