

View Online at <https://aerobasegroup.com/nsn/5320-01-546-9941>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.802 inches and 1.822 inches

**Head Style:**

Straight pan

**Head Height:**

Between 0.150 inches and 0.160 inches

**Shank Diameter:**

Between 0.451 inches and 0.452 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.641 inches and 0.676 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

Between 1.492 inches and 1.512 inches

**Thready Qty Per Inch (tpi):**

20

**Thread Size:**

20.000 inches

**Shear Strength:**

34 double pounds per square inch

**Product Name:**

Hi-lok hi- tigue pin

**Material:**

Steel comp 4340

**Material Specification:**

Mil-s-5626 military specification single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type ii, class 2 military specification 1st treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fig:**

A528u0

**Mil-std (military Standard):**

Mil-s-5626 spec.