

View Online at <https://aerobasegroup.com/nsn/5320-01-546-9941>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.802 inches and 1.822 inches

Head Style:

Straight pan

Head Height:

Between 0.150 inches and 0.160 inches

Shank Diameter:

Between 0.451 inches and 0.452 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.641 inches and 0.676 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 1.492 inches and 1.512 inches

Thready Qty Per Inch (tpi):

20

Thread Size:

20.000 inches

Shear Strength:

34 double pounds per square inch

Product Name:

Hi-lok hi- tigue pin

Material:

Steel comp 4340

Material Specification:

Mil-s-5626 military specification single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type ii, class 2 military specification 1st treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-5626 spec.