

View Online at <https://aerobasegroup.com/nsn/5320-01-547-2380>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 2.385 inches and 3.005 inches

**Head Style:**

Straight pan

**Head Height:**

Between 0.077 inches and 0.090 inches

**Width Between Flats:**

Between 0.122 inches and 0.142 inches

**Shank Diameter:**

Between 0.264 inches and 0.265 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.415 inches and 0.440 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**End Application:**

A-10 aircraft

**Grip Length:**

Between 1.995 inches and 2.005 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Thread Size:**

0.250 inches

**Shear Strength:**

9300 double pounds per square inch

**Material:**

Steel comp e4340 or steel comp 4140 or steel comp 8740

**Material Specification:**

Ams 6415 assn standard single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Ams qq-p-416, type ii, class 2 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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