

View Online at <https://aerobasegroup.com/nsn/5320-01-548-1230>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.320 inches and 1.340 inches

Head Style:

Straight pan

Head Height:

Between 0.068 inches and 0.078 inches

Width Between Flats:

Between 0.127 inches and 0.129 inches

Shank Diameter:

Between 0.3110 inches and 0.3120 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.475 inches and 0.505 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

End Application:

V-22 aircraft

Grip Length:

Between 0.745 inches and 0.755 inches

Thready Qty Per Inch (tpi):

24

Thread Size:

0.312 inches

Shear Strength:

95000 single pounds per square inch

Special Features:

Color code orange on thread end

Material:

Titanium alloy uns r56400

Material Specification:

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

Surface Treatment:

Aluminum

Surface Treatment Specification:

Hi kote 1, cagc 73197 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0