

View Online at <https://aerobasegroup.com/nsn/5320-01-548-1284>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.617 inches and 1.637 inches

**Head Style:**

Straight pan

**Head Height:**

Between 0.045 inches and 0.055 inches

**Width Between Flats:**

Between 0.0791 inches and 0.0806 inches

**Shank Diameter:**

Between 0.1885 inches and 0.1895 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.295 inches and 0.315 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**End Application:**

V-22 aircraft

**Grip Length:**

Between 1.437 inches and 1.442 inches

**Thread Qty Per Inch (tpi):**

32

**Thread Size:**

0.190 inches

**Shear Strength:**

95000 single pounds per square inch

**Special Features:**

Color code orange on thread end

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

**Surface Treatment:**

Aluminum

**Surface Treatment Specification:**

Hi kote 1, cagc 73197 mfr ref single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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