

View Online at <https://aerobasegroup.com/nsn/5320-01-548-1284>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.617 inches and 1.637 inches

Head Style:

Straight pan

Head Height:

Between 0.045 inches and 0.055 inches

Width Between Flats:

Between 0.0791 inches and 0.0806 inches

Shank Diameter:

Between 0.1885 inches and 0.1895 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.295 inches and 0.315 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

End Application:

V-22 aircraft

Grip Length:

Between 1.437 inches and 1.442 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Shear Strength:

95000 single pounds per square inch

Special Features:

Color code orange on thread end

Material:

Titanium alloy uns r56400

Material Specification:

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

Surface Treatment:

Aluminum

Surface Treatment Specification:

Hi kote 1, cagc 73197 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0