

View Online at <https://aerobasegroup.com/nsn/5320-01-552-2460>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.232 inches and 1.252 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

0.112 inches

**Shank Diameter:**

Between 0.1890 inches and 0.1895 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

0.266 inches

**End Application:**

F-22 raptor

**Grip Length:**

Between 0.9325 inches and 0.9425 inches

**Thread Qty Per Inch (tpi):**

32

**Thread Size:**

0.190 inches

**Shear Strength:**

5380 double pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Special Features:**

"s" indicates spline lock recess

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams4928 assn standard single material response

**Surface Treatment:**

Phosphate

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fig:**

A528u0