

View Online at <https://aerobasegroup.com/nsn/5320-01-559-0333>

Thread Class:

3a

Thread Direction:

Right-hand

Head Style:

Straight pan

Head Height:

Between 0.064 inches and 0.074 inches

Width Between Flats:

0.112 inches

Shank Diameter:

Between 0.1890 inches and 0.1895 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.357 inches and 0.377 inches

End Application:

F-22 raptor

Grip Length:

Between 0.620 inches and 0.630 inches

Thread Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Shear Strength:

7060 double pounds per square inch

Special Features:

"s" indicates spline-lok recess

Material:

Nickel alloy 718

Material Specification:

Ams5662 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

-qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fig:

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