

View Online at <https://aerobasegroup.com/nsn/5320-01-584-5919>

Thread Class:

2a

Thread Direction:

Right-hand

Head Style:

Flush countersunk

Shank Diameter:

0.275 inches

Shank Style:

Pin-riquet, tapered, threaded

Head Major Diameter:

Between 0.377 inches and 0.426 inches

Tip Diameter:

0.255 inches

Lubrication:

Dry film and cetyl alcohol

Grip Length:

Between 1.115 inches and 1.130 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

220000 pounds per square inch

Thread Size:

0.250 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp h11

Material Specification:

Ams 6487 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Ams-c-8837 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A528u0