

View Online at <https://aerobasegroup.com/nsn/5320-01-585-3710>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.598 inches and 0.638 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.094 inches and 0.096 inches

**Shank Diameter:**

Between 0.248 inches and 0.249 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

0.399 inches

**Lubrication:**

Dry film

**Grip Length:**

Between 0.189 inches and 0.250 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Shear Strength:**

156000 single pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Product Name:**

Pin, crimp - 100 degree flush shear head

**Material:**

Steel comp h11

**Material Specification:**

Ams 6485 assn standard single material response or ams 6487 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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