

View Online at <https://aerobasegroup.com/nsn/5320-01-585-9216>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

0.832 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

0.132 inches

**Shank Diameter:**

Between 0.248 inches and 0.250 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.389 inches and 0.395 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**End Application:**

Uh-60 helicopter

**Grip Length:**

0.437 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp 431

**Material Specification:**

Ams5628 assn standard single material response

**Surface Treatment:**

Passivate

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fig:**

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