

View Online at <https://aerobasegroup.com/nsn/5320-01-591-4812>

Thread Class:

3a

Fastener Length:

Between 1.457 inches and 1.477 inches

Head Style:

Flush countersunk

Width Between Flats:

0.127 mils and 0.129 centimeters

Shank Diameter:

Between 0.342 inches and 0.343 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.461 inches and 0.509 inches

Grip Length:

0.995 mils and 1.005 centimeters

Thready Qty Per Inch (tpi):

24

Thread Size:

0.312 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Special Features:

Thread rolled per mil-s-8879 (modified) major diameter shall be .3020 to .3060 inches.

Material:

Steel comp xm-13

Surface Treatment:

Passivate

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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