

View Online at <https://aerobasegroup.com/nsn/5320-01-591-5989>

**Thread Class:**

3a

**Fastener Length:**

Between 1.115 inches and 1.135 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

0.127 mils and 0.129 centimeters

**Shank Diameter:**

Between 0.326 inches and 0.327 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.468 inches and 0.473 inches

**Lubrication:**

Solid film

**Grip Length:**

0.620 mils and 0.630 centimeters

**Thready Qty Per Inch (tpi):**

24

**Thread Size:**

0.312 inches

**Countersink Angle:**

100.0 degrees

**Special Features:**

Thread rolled per mil-s-8879 (modified) major diameter shall be .3020 to .3060 inches.

**Material:**

Steel comp xm-13

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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