

View Online at <https://aerobasegroup.com/nsn/5320-01-591-7131>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.178 inches and 1.198 inches

Head Style:

Flush countersunk

Width Between Flats:

0.127 mils and 0.130 centimeters

Shank Diameter:

Between 0.327 inches and 0.328 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.469 inches and 0.474 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

0.688 centimeters

Thready Qty Per Inch (tpi):

24

Thread Size:

0.312 inches

Shear Strength:

22300 double pounds per square inch

Countersink Angle:

100.0 degrees

Product Name:

Hi-lok pin 100 degrees flush shear head 1/64 inch oversize

Material:

Steel comp h11

Material Specification:

Ams 6487 assn standard single material response

Surface Treatment:

Cadmium and nickel

Surface Treatment Specification:

Ams 2416 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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