

View Online at <https://aerobasegroup.com/nsn/5320-01-591-9984>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

1.325 inches

Head Style:

Flush countersunk

Width Between Flats:

0.104 mils and 0.119 centimeters

Shank Diameter:

Between 0.189 inches and 0.190 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.265 inches and 0.272 inches

Lubrication:

Solid film or dry film and cetyl alcohol

End Application:

F-15 aircraft

Grip Length:

1.000 inches

Thread Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Countersink Angle:

100.0 degrees

Material:

Steel comp xm-13

Material Specification:

Ams5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Ams2700 method 1 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fig:

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