

View Online at <https://aerobasegroup.com/nsn/5320-01-593-4828>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

2.770 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.094 inches and 0.096 inches

**Shank Diameter:**

0.250 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.358 inches and 0.365 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corporation and dry film

**Grip Length:**

2.375 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Countersink Angle:**

100.0 degrees

**Product Name:**

Pin-riquet, threaded, shear, 100 degrees c'sunk head, hex pt drive

**Material:**

Steel comp xm-13

**Material Specification:**

Ams 5629 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Ams 2700 method 1 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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