

View Online at <https://aerobasegroup.com/nsn/5320-01-597-3233>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 2.072 inches and 2.092 inches

**Head Style:**

Straight pan

**Head Height:**

Between 0.080 inches and 0.090 inches

**Width Between Flats:**

Between 0.094 inches and 0.096 inches

**Shank Diameter:**

Between 0.248 inches and 0.249 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.415 inches and 0.440 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

1.687 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Shear Strength:**

125000 single pounds per square inch

**Material:**

Steel comp 431

**Material Specification:**

Ams 5628 national specification single material response or mil-s-18732 military specification single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Ams-qq-p-416, typ ii, cls 2 national specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A528u0

**Mil-std (military Standard):**

Mil-s-18732 spec.